

# IDEAL SEAL<sup>®</sup> 777

## "SHOP IN A BOX"

### INSTALLATION GUIDELINES

For Insulated Supply & Return Duct Work

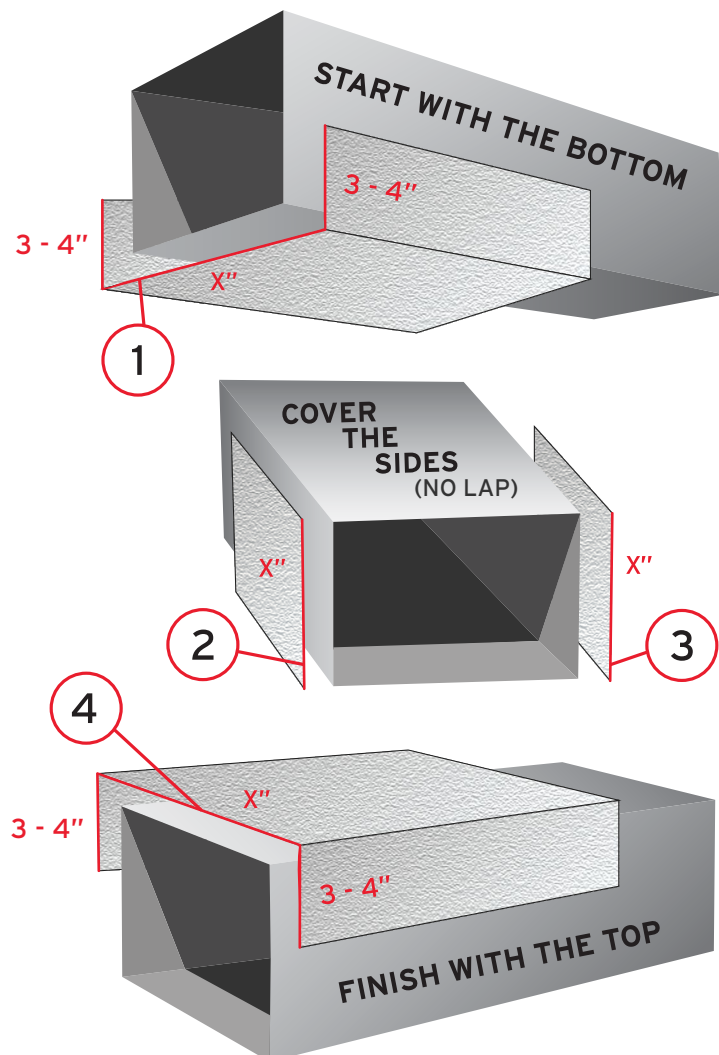
#### PRE-INSTALLATION NOTES:

Thank you for choosing Ideal Seal<sup>®</sup> 777 for your project, the "Shop in a Box" jacketing system. Our installation process ensures a proper rain shed and protects the integrity of the insulation system with a proper seal.

Before beginning your installation, make sure that all surfaces are clean and dry. This guide assumes that you have installed all of your insulated duct work, sealing all seams and joints per SMACNA guidelines. Depending on your application, we recommend Ideal Tape<sup>™</sup> foil, FSK or UL 181 tapes.

The 777 carton is an easy-to-use, roll-out dispenser. Open the box according to the instructions printed on the outside of the box. Use the clamps provided to secure the flaps of the box to the edge of the table.

#### HOW TO MEASURE:



See reverse side for our 10 YEAR LIMITED WARRANTY  
06/2020

#### Toolkit Included

- Clamps
- Knife
- Squeegee



**PRO TIP:** As a work table, we recommend a 4' x 8' sheet of plywood with two saw horses, as demonstrated above.



To cover washers, cut out squares of 777 at approx 6". Adhere the patches over the washers. Squeegee in place.



Peel back the width of your lap by a few inches, keeping the material as straight as possible as you begin installing.



Use the provided squeegee to rub down the lap as you proceed. Pull the paper back as you come across the bottom of the duct work, smoothing out the material as you apply.

#### OTHER USES FOR IDEAL SEAL 777:

- Jacketing for chilled water piping
- Jacketing for hot water S/R recirc piping
- Heavy duty patch and repair tape
- Strapping tape for subsea pipe-in-pipe insulation



If you have any questions, please contact  
Customer Service at 1-800-229-9148



## 10 YEAR LIMITED WARRANTY **IDEAL SEAL<sup>®</sup> 777**

IDEAL TAPE CO., INC. and its affiliated distributors (IDEAL TAPE), warrants for a period of ten (10) years from the date of manufacture that Ideal Seal™ 777 (“the Product”) is free from defects in material and workmanship when stored, applied, and installed in accordance with Ideal Tape’s standards and the recommendations of the North American Insulation Manufacturers Association. This warranty extends to the first retail purchaser of the Product (“Buyer”) and is not assignable or transferable to any subsequent purchaser or end-user.

THE WARRANTY SET FORTH HEREIN IS EXCLUSIVE AND EXCLUDES ALL OTHER WARRANTIES OF ANY KIND WHATSOEVER, WHETHER EXPRESS, IMPLIED, OR ARISING BY OPERATION OF LAW, COURSE OF DEALING, COURSE OF PERFORMANCE OR USAGE OF TRADE, INCLUDING, BUT NOT LIMITED TO, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE REMEDIES SET FORTH HEREIN ARE THE SOLE AND EXCLUSIVE REMEDIES OF BUYER FOR ANY CLAIMS, EXPENSES OR DAMAGES ARISING OUT OF OR RELATED TO THE PRODUCT, WHETHER ARISING IN CONTRACT, NEGLIGENCE, STRICT LIABILITY, TORT WARRANTY OR OTHERWISE. IN NO EVENT SHALL IDEAL TAPE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO, LOSS OF TIME OR PROFIT, LOSS OF USE OR PRODUCTION OR LOSS OF CAPITAL. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

If any such defect in either material or workmanship appears during the warranty period, IDEAL TAPE’s entire liability is, at IDEAL TAPE’s sole option, either (a) repair the Product, or (b) correct or replacement of the Product, or (c) refund of the purchase price of the Product, which Product must be returned to Ideal Tape. No Product may be returned to Ideal Tape without prior authorization. This warranty does not apply to failure of the Product resulting from misuse, abuse, accident, neglect or mishandling, incorrect environments or wear from ordinary use. If Buyer believes that any Product fails to meet conform to the warranty, Buyer shall promptly notify Ideal Tape in writing of the alleged defect, giving full details of the Product failure.

Ideal Tape’s technical information, recommendations, and suggestions for use of the Product are based on tests Ideal Tape believes to be reliable, but do not constitute a guarantee or warranty of any kind whatsoever. All product is sold with the understanding that Buyer must determine the suitability of the product for its intended use or purpose.